# FCC Part 15 Class I Change EMI TEST REPORT of

E.U.T. : Card Printer Model : CS-200e;CTC-940; CS-220e

# for

APPLICANT	•	HiTi Digital, Inc.
ADDRESS	:	9F., No.225, Sec. 3, Beixin Rd., Xindian Dist. New TaipeiI City, 231 Taiwan

Test Performed by

## **ELECTRONICS TESTING CENTER, TAIWAN**

NO. 34. LIN 5. DINGFU, LINKOU DIST., NEW TAIPEI CITY, TAIWAN, 24442, R.O.C. Tel:(02)26023052 Fax:(02)26010910 http://www.etc.org.tw ; e-mail : emc@etc.org.tw

Report Number : 13-06-RBF-022-03

# TEST REPORT CERTIFICATION

Applicant	:	HiTi Digital, Inc.
		9F., No.225, Sec. 3, Beixin Rd., Xindian Dist. New TaipeiI City, 231 Taiwan
Manufacture	:	HiTi Digital, Inc. Taichung Branch
		No.11, Jing 2nd Rd., Wuqi Dist., Taichung City 43541, Taiwan (R.O.C.)
Description of Device	:	
a) Type of EUT	:	Card Printer
b) Trade Name	:	HiTi
c) Model No.	:	CS-200e;CTC-940; CS-220e
d) Power Supply	:	I/P:100-240V,2.5A,50-60Hz
		O/P:24V,4.16A
e) FCC ID	:	W53CARDPRINTER

Regulation Applied : FCC Rules and Regulations Part 15 Subpart C

I HEREBY CERTIFY THAT: The data shown in this report were made in accordance with the procedures given in ANSI C63.4, and the energy emitted by the device was founded to be within the limits applicable. I assume full responsibility for accuracy and completeness of these data.

Note: 1. The result of the testing report relate only to the item tested.

2. The testing report shall not be reproduced expect in full, without the written approval of ETC.

Date Test Item Received Date Test Campaign Completed Date of Issue

: Jun. 13, 2013 : Jun. 14, 2013 : Jul. 23 , 2013

Test Engineer

hau

(Vincent Chang, Engineer)

Approve & Authorized

5 Lion 2

S. S. Liou, Section Manager EMC Dept. II of ELECTRONICS TESTING CENTER, TAIWAN



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## **1 GENERAL INFORMATION**

#### **1.1 Product Description**

a)	Type of EUT	:	Card Printer
b)	Trade Name	:	HiTi
c)	Model No.	:	CS-200e;CTC-940; CS-220e
d)	Power Supply	:	I/P:100-240V,2.5A,50-60Hz
			O/P:24V,4.16A
e)	FCC ID	:	W53CARDPRINTER
f)	Modification	:	1. Add new serial model: CS-220e
	description		2. Change the printing function and adding the second
			source of some parts on the PCB. The RF module is the
			same.

## 1.2 Test Methodology

Both conducted and radiated emissions were performed according to the procedures illustrated in ANSI C63.4 (2003). Other required measurements were illustrated in separate sections of this test report for details.

Only radiated emission and conducted emission tests were retested because no changes have been made to the RF module.

## **1.3 Test Facility**

The open area test site and conducted measurement facility used to collect the radiated data is located on the roof top of Building at NO. 34. LIN 5. DINGFU, LINKOU DIST., NEW TAIPEI CITY, TAIWAN, 24442, R.O.C.

This site has been fully described in a report submitted to your office, and accepted in a letter dated Jan. 11, 2011.

## 2 PROVISIONS APPLICABLE

#### 2.1 Definition

#### **Unintentional radiator:**

A device that intentionally generates and radio frequency energy for use within the device, or that sends radio frequency signals by conduction to associated equipment via connecting wiring, but which is not intended to emit RF energy by radiation or induction.

Class A Digital Device:

A digital device which is marketed for use in commercial or business environment; exclusive of a device which is market for use by the general public, or which is intended to be used in the home.

Class B Digital Device :

A digital device which is marketed for use in a residential environment notwithstanding use in a commercial, business of industrial environment. Example of such devices that are marketed for the general public.

Note : A manufacturer may also qualify a device intended to be marketed in a commercial, business, or industrial environment as a Class B digital device, and in fact is encouraged to do so, provided the device complies with the technical specifications for a Class B Digital Device. In the event that a particular type of device has been found to repeatedly cause harmful interference to radio communications, the Commission may classify such a digital device as a Class B Digital Device, Regardless of its intended use.

#### **Intentional radiator:**

A device that intentionally generates and emits radio frequency energy by radiation or induction.

## 2.2 Requirement for Compliance

#### (1) Conducted Emission Requirement

Except as shown in paragraphs (b) and (c) of this section, for an intentional radiator that is designed to be connected to the public utility (AC) power line, the radio frequency voltage that is conducted back onto the AC power line on any frequency or frequencies within the band 150kHz to 30 MHz shall not exceed the limits in the following table, as measured using a  $50\mu$ H/50 ohms line impedance stabilization network (LISN). Compliance with the provisions of this paragraph shall be based on the measurement of the radio frequency voltage between each power line and ground at the power terminal. The lower limit applies at the boundary between the frequency ranges.

Frequency MHz	Quasi Peak dB µ V	Average dB µ V	
0.15 - 0.5	66-56*	56-46*	
0.5 - 5.0	56	46	
5.0 - 30.0	60	50	

\* Decreases with the logarithm of the frequency

For intentional device, according to §15.207(a) Line Conducted Emission Limits is same as above table.

#### (2) Radiated Emission Requirement

For unintentional device, according to \$15.109(a), except for Class A digital devices, the field strength of radiated emissions from unintentional radiators at a distance of 3 meters shall not exceed the following values:

Frequency MHz	Distance Meters	Radiated dB µ V/m	Radiated µ V/m
30 - 88	3	40.0	100
88 - 216	3	43.5	150
216 - 960	3	46.0	200
Above 960	3	54.0	500

For intentional device, according to §15.209(a), the general requirement of field strength of radiated emissions from intentional radiators at a distance of 3 meters shall not exceed the above table.

#### (3) Antenna Requirement

For intentional device, according to \$15.203, an intentional radiator shall be designed to ensure that no antenna other than that furnished by the responsible party shall be used with the device.

#### (4) Hopping Channel Separation

According to 15.247(a)(1), Frequency hopping systems shall have hopping channel carrier frequencies separated by a minimum of 25 kHz or the 20 dB bandwidth of the hopping channel, whichever is greater. Alternatively, frequency hopping systems operating in the 2400-2483.5 MHz band may have hopping channel carrier frequencies that are separated by 25 kHz or two-thirds of the 20 dB bandwidth of the hopping channel, whichever is greater, provided the systems operate with an output power no greater than 125 mW.

#### (5) Number of Hopping frequencies used

According to 15.247(a)(1)(iii), frequency hopping systems in the 2400-2483.5 MHz band shall use at least 15 non-overlapping channels.

#### (6) Hopping Channel Bandwidth

According to 15.247(a)(1)(ii), for frequency hopping system operating in the 5725-5850 MHz band, the maximum 20dB bandwidth of the hopping channel is 1MHz.

#### (7) Dwell Time of each frequency

According to 15.247(a)(1)(iii), for frequency hopping system operating in the 2400-2483.5 band, the average time of occupancy on any channel shall not be greater than 0.4 seconds within a period of 0.4 seconds multiplied by the number of hopping channels employed.

#### (8) Output Power Requirement

According to 15.247(b)(1), for frequency hopping systems operating in the 2400-2483.5 MHz band employing at least 75 hopping channels, and all frequency hopping systems in the 5725-5850 MHz band: 1 watt.

For all other frequency hopping systems in the 2400-2483.5 MHz band: 0.125 watts.

#### (9) 100 kHz Bandwidth of Frequency Band Edges Requirement

According to 15.247(c), in any 100 kHz bandwidth outside the frequency band in which the spread spectrum or digitally modulated intentional radiator is operating, the radio frequency power that is produced by the intentional radiator shall be at least 20 dB below that in the 100 kHz bandwidth within the band that contains the highest level of the desired power, based on either an RF conducted or a radiated measurement. Attenuation below the general limits specified in Section 15.209(a) is not required.

#### (10) Out-of-Band Conducted Emission Requirement

According to 15.247(c), in any 100 kHz bandwidth outside the frequency band in which the spread spectrum or digitally modulated intentional radiator is operating, the radio frequency power that is produced by the intentional radiator shall be at least 20 dB below that in the 100 kHz bandwidth within the band that contains the highest level of the desired power, based on either an RF conducted or a radiated measurement. Attenuation below the general limits specified in Section 15.209(a) is not required.

## 2.3 Restricted Bands of Operation

MHz	MHz	MHz	GHz
0.090 - 0.110	16.42-16.423	399.9-410	4.5-5.15
0.495 - 0.505 **	16.69475 - 16.69525	608-614	5.35-5.46
2.1735 - 2.1905	16.80425 - 16.80475	960-1240	7.25-7.75
4.125-4.128	25.5-25.67	1300-1427	8.025-8.5
4.17725-4.17775	37.5-38.25	1435-1626.5	9.0-9.2
4.20725-4.20775	73-74.6	1645.5-1646.5	9.3-9.5
6.215-6.218	74.8-75.2	1660-1710	10.6-12.7
6.26775-6.26825	108-121.94	1718.8-1722.2	13.25-13.4
6.31175-6.31225	123-138	2200-2300	14.47-14.5
8.291-8.294	149.9-150.05	2310-2390	15.35-16.2
8.362-8.366	156.52475 - 156.52525	2483.5-2500	17.7-21.4
8.37625-8.38675	156.7-156.9	2655-2900	22.01-23.12
8.41425-8.41475	162.0125-167.17	3260-3267	23.6-24.0
12.29-12.293	167.72-173.2	3332-3339	31.2-31.8
12.51975-12.52025	240-285	3345.8-3358	36.43-36.5
12.57675-12.57725	322-335.4	3360-4400	Above 38.6
13.36-13.41			

Only spurious emissions are permitted in any of the frequency bands listed below :

\*\* : Until February 1, 1999, this restricted band shall be 0.490-0.510 MHz

## 2.4 Labeling Requirement

The device shall bear the following statement in a conspicuous location on the device :

This device complies with part 15 of the FCC Rules. Operation is subject to the following two conditions : (1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

## 2.5 User Information

The users manual or instruction manual for an intentional or unintentional radiator shall caution the user that changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

For a Class B digital device or peripheral, the instructions furnished the user shall include the following or similar statement, placed in a prominent location in the text of the manual.

The Federal Communications Commission Radio Frequency Interference Statement includes the following paragraph.

This equipment has been tested and found to comply with the limits for a Class B Digital Device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation.

This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instruction may cause harmful interference to radio communication. However, there is no guarantee that interference will not occur in a particular installation.

If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- -- Reorient or relocate the receiving antenna.
- -- Increase the separation between the equipment and receiver.
- -- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- -- Consult the dealer or an experienced radio / TV technician for help.

## **3 SYSTEM TEST CONFIGURATION**

## 3.1 Justification

For both radiated and conducted emissions, the system was configured for testing in a typical fashion as a customer would normally use it. The peripherals other than EUT were connected in normally standing by situation. Three highest emissions were verified with varying placement of the transmitting antenna connected to EUT (if applicable) to maximize the emission from EUT.

For conducted and radiated emissions, whichever RF channel is operated, the digital circuits' function identically. As the reason, measurement of emissions from digital circuits is performed with the highest, middle and the lowest channel by transmitting mode.

Device	Manufacture	Model	Description
Card Printer*	HiTi Digital,	CS-220e	1.8m Unshielded AC Adapter
	Inc. Taichung		1.5m Unshielded USB Cable
	Branch		
MONITOR	SAMPO	ALPHASCAN71	1.8m Unshielded AC Power Cord
		8	1.6m Shielded D-SUB data line
PC	Lenovo	7298 RN1	1.8mUnshielded AC Power Cord
Mouse	Lenovo	M028UOL	1.5m Unshielded Cable
Keyboard	Lenovo	SK-8115	1.5m Unshielded Cable
PRINTER	EPSON	Stylus photo 700	1.3m Unshielded Single Cable
			1.8m Unshielded AC Power line
USB Device	SanDisk	SDCZ2-512	1.5m Unshielded Line
Smart Card			0.3m Unshielded Line

#### 3.2 Devices for Tested System

Remark "\*" means equipment under test.

## **4 RADIATED EMISSION MEASUREMENT**

## 4.1 Applicable Standard

For unintentional radiator, the radiated emission shall comply with §15.109(a).

For intentional radiators, according to §15.247 (a), operation under this provision is limited to frequency hopping and direct sequence spread spectrum, and the out band emission shall be comply with §15.247 (c)

## 4.2 Measurement Procedure

- 1. Setup the configuration per figure 1 and 2 for frequencies measured below and above 1 GHz respectively.
- 2. For emission frequencies measured below 1 GHz, a pre-scan is performed in a shielded chamber to determine the accurate frequencies of higher emissions will be checked on a open test site. As the same purpose, for emission frequencies measured above 1 GHz, a pre-scan also be performed with a 1 meter measuring distance before final test.
- 3. For emission frequencies measured below and above 1 GHz, set the spectrum analyzer on a 100 kHz and 1 MHz resolution bandwidth respectively for each frequency measured in step 2.
- 4. The search antenna is to be raised and lowered over a range from 1 to 4 meters in horizontally polarized orientation. Position the highness when the highest value is indicated on spectrum analyzer, then change the orientation of EUT on test table over a range from 0° to 360° with a speed as slow as possible, and keep the azimuth that highest emission is indicated on the spectrum analyzer. Vary the antenna position again and record the highest value as a final reading. A RF test receiver is also used to confirm emissions measured.
- 5. Repeat step 4 until all frequencies need to be measured were complete.
- 6. Repeat step 5 with search antenna in vertical polarized orientations.
- 7. Check the three frequencies of highest emission with varying the placement of cables associated with EUT to obtain the worse case and record the result.

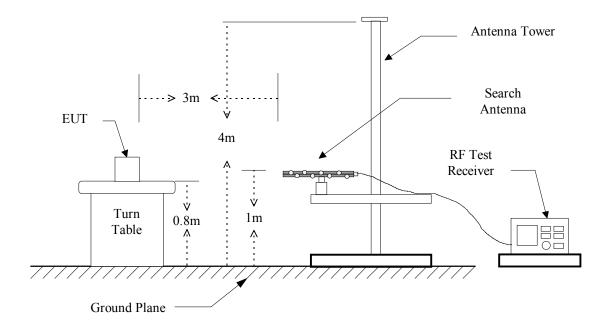
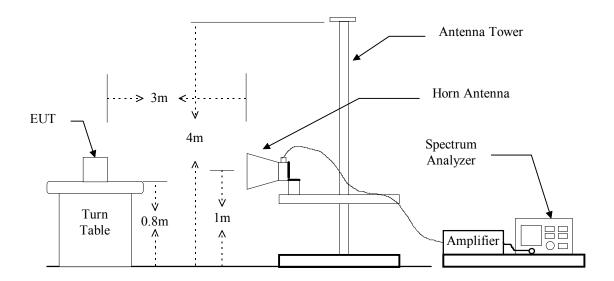


Figure 1 : Frequencies measured below 1 GHz configuration

Figure 2 : Frequencies measured above 1 GHz configuration



## 4.3 Measuring Instrument

Equipment	Manufacturer	Model No.	Calibration Date	Next Cal. Date
Test Receiver	Rohde & Schwarz	ESVS30	2013/05/06	2014/05/05
EMI Test Receiver	Rohde & Schwarz	ESL	2012/07/30	2013/07/29
Bi-Log Antenna	ETC	MCTD 2756	2013/01/17	2014/01/16
Log-periodic Antenna	EMCO	3146	2012/10/17	2013/10/16
Biconical Antenna	EMCO	3110	2012/10/17	2013/10/16
Double Ridged Antenna	EMCO	3115	2013/04/29	2014/04/28
Amplifier	HP	8449B	2013/01/09	2014/01/08
Amplifier	HP	83051A	2013/05/06	2014/05/05
Amplifier	HP	8447D	2013/05/03	2014/05/02

The following instrument are used for radiated emissions measurement:

Measuring instrument setup in measured frequency band when specified detector function is used :

Frequency Band	Instrument	Function	Resolution	Video
(MHz)	mont	1 uneuon	bandwidth	Bandwidth
30 to 1000	RF Test Receiver	Quasi-Peak	120 kHz	N/A
50 10 1000	Spectrum Analyzer	Peak	100 kHz	100 kHz
Above 1000	bove 1000 Spectrum Analyzer		1 MHz	1 MHz
	Spectrum Analyzer	Average	1 MHz	10 Hz

#### 4.4 Radiated Emission Data

#### 4.4.1 Other Emissions

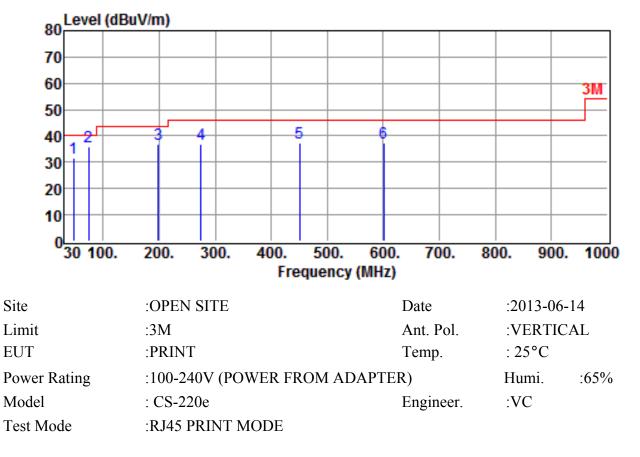
#### a) Emission frequencies below 1 GHz

Level (dBuV/m) 80 70 60 3M 50 2 5 6 40 4 1 30 20 10 0 200. 300. 500. 700. 30 100. 400. 600. 800. 900. 1000 Frequency (MHz) Site :OPEN SITE Date :2013-06-14 Limit :3M Ant. Pol. :HORIZONTAL EUT :PRINT Temp. :25°C **Power Rating** :100-240V (POWER FROM ADAPTER) Humi. :65% Model : CS-220e Engineer. :VC :RFID PRINT MODE Test Mode

Freq	Reading	Correction	Result	Limits	Over limit	Detector
		Factor				
MHz	dBuV	dB	dBuV/m	dBuV/m	dB	
231.7600	12.9	18.9	31.8	46.0	-14.2	QP
266.6800	19.0	21.8	40.8	46.0	-5.2	QP
398.6000	14.9	19.1	34.0	46.0	-12.0	QP
460.6800	13.0	20.6	33.6	46.0	-12.4	QP
573.2000	14.5	22.7	37.2	46.0	-8.8	QP
666.3200	12.2	24.6	36.8	46.0	-9.2	QP

Note :

- 1. Result = Reading + Corrected Factor
- 2. Corrected Factor = Antenna Factor + Cable Loss Amplifier Gain (if any)
- 3. The margin value=Limit Result



Freq	Reading	Correction	Result	Limits	Over limit	Detector
		Factor				
MHz	dBuV	dB	dBuV/m	dBuV/m	dB	
47.4600	19.5	12.3	31.8	40.0	-8.2	QP
74.6200	25.3	10.4	35.7	40.0	-4.3	QP
198.7800	19.8	16.9	36.7	43.5	-6.8	QP
274.4400	14.3	22.5	36.8	46.0	-9.2	QP
450.9800	16.7	20.4	37.1	46.0	-8.9	QP
600.3600	14.3	23.2	37.5	46.0	-8.5	QP

Note :

1. Result = Reading + Corrected Factor

2. Corrected Factor = Antenna Factor + Cable Loss - Amplifier Gain (if any)

3. The margin value=Limit - Result

#### b) Emission frequencies above 1 GHz

Radiated emission frequencies above 1 GHz to 25 GHz were too low to be measured with a pre-amplifier of 35 dB.

## 4.2 Field Strength Calculation

The field strength is calculated by adding the Antenna Factor, High Pass Filter Loss (if used) and Cable Loss, and subtracting the Amplifier Gain (if any) from the measured reading. The basic equation calculation is as follows:

#### **Result = Reading + Corrected Factor**

where Corrected Factor

= Antenna FACTOR + Cable Loss + High Pass Filter Loss - Amplifier Gain

## 4.3 Photos of Radiation Measuring Setup





## **5 CONDUCTED EMISSION MEASUREMENT**

## 5.1 Standard Applicable

For unintentional and intentional device, Line Conducted Emission Limits are in accordance to §15.107(a) and §15.207(a) respectively. Both Limits are identical specification.

## **5.2 Measurement Procedure**

- 1. Setup the configuration per figure 4.
- 2. A preliminary scan with a spectrum monitor is performed to identify the frequency of emission that has the highest amplitude relative to the limit by operating the EUT in selected modes of operation, typical cable positions, and with a typical system configuration.
- 3. Record the 6 or 8 highest emissions relative to the limit.
- 4. Measure each frequency obtained from step 3 by a test receiver set on quasi peak detector function, and then record the accuracy frequency and emission level. If all emissions measured in the specified band are attenuated more than 20 dB from the limit, this step would be ignored, and the peak detector function would be used.
- 5. Confirm the highest three emissions with variation of the EUT cable configuration and record the final data.
- 6. Repeat all above procedures on measuring each operation mode of EUT.

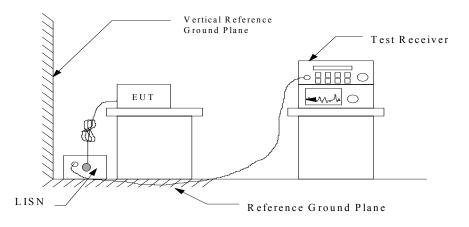
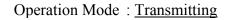
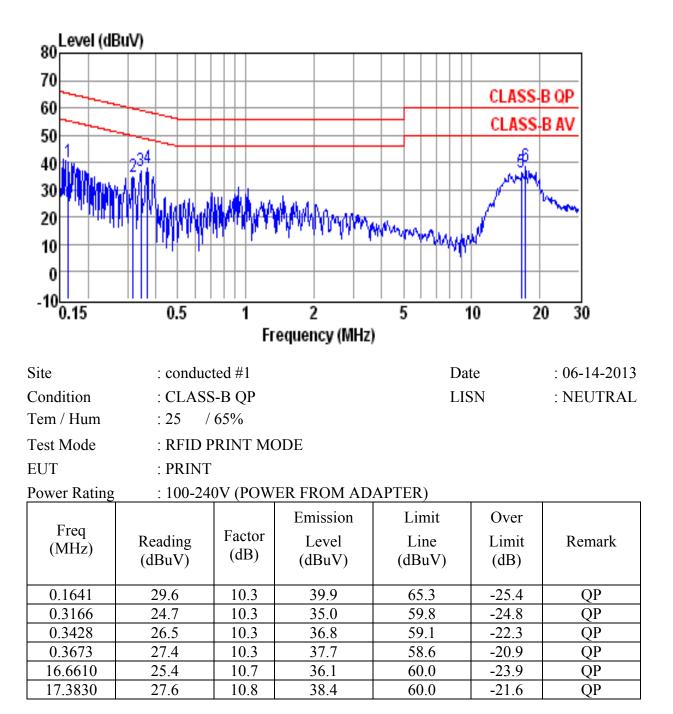


Figure 4 : Conducted emissions measurement configuration

## 5.3 Conducted Emission Data

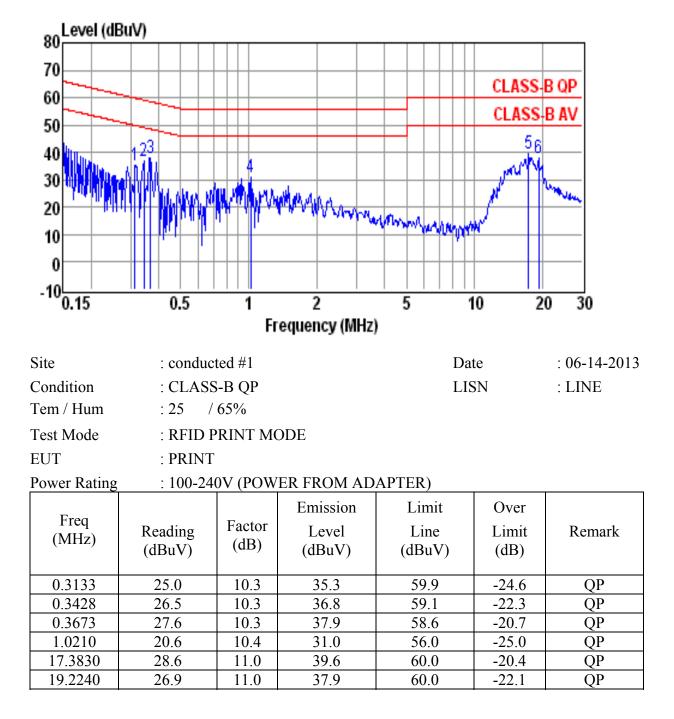




Note :

1. Result = Reading + Factor

2. Factor = LISN Factor + Cable Loss



Note :

- 1. Result = Reading + Factor
- 2. Factor = LISN Factor + Cable Loss

## 5.4 Result Data Calculation

The result data is calculated by adding the LISN Factor to the measured reading. The basic equation with a sample calculation is as follows:

#### **RESULT = READING + LISN FACTOR**

Assume a receiver reading of 22.5 dB  $\mu$  V is obtained, and LISN Factor is 0.1 dB, then the total of field strength is 22.6 dB  $\mu$  V.

RESULT =  $22.5 + 0.1 = 22.6 \text{ dB } \mu \text{ V}$ Level in  $\mu \text{ V} = \text{Common Antilogarithm}[(22.6 \text{ dB } \mu \text{ V})/20]$ =  $13.48 \ \mu \text{ V}$ 

## 5.5 Conducted Measurement Equipment

The following test equipment are used during the conducted test .

Equipment	Manufacturer	Model No.	Calibration Date	Next Cal. Date
EMI Test Receiver	Rohde & Schwarz	ESCI	2012/07/16	2013/07/15
LISN	EMCO	3625/2	2013/05/07	2014/05/06
LISN	Rohde & Schwarz	ESH2-Z5	2013/04/12	2014/04/11

Note: The standards used to perform this calibration are traceable to NML/ROC and NIST/USA.

## 5.6 Photos of Conduction Measuring Setup





## (A)EUT

1.





3.





5.









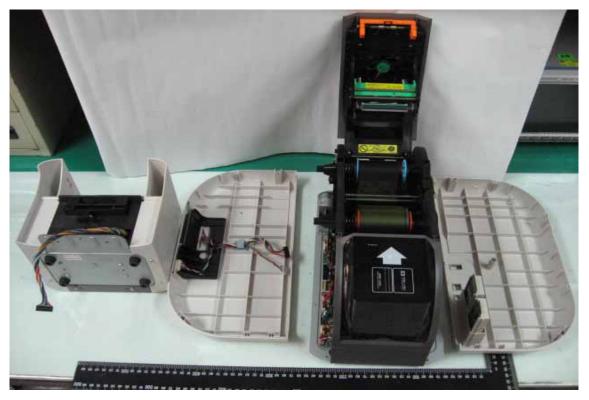
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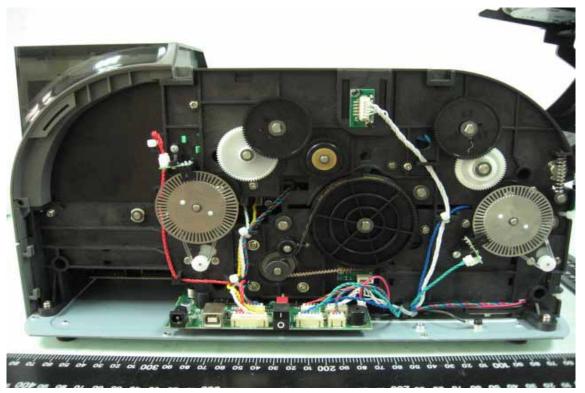


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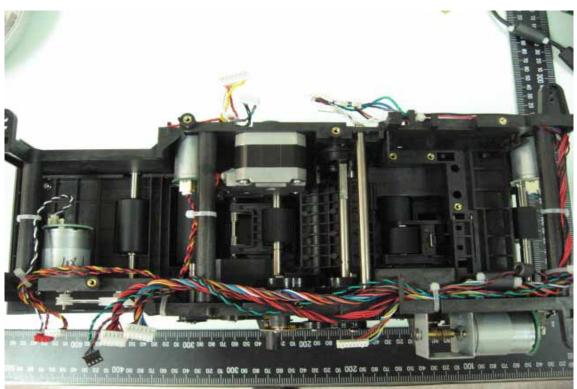


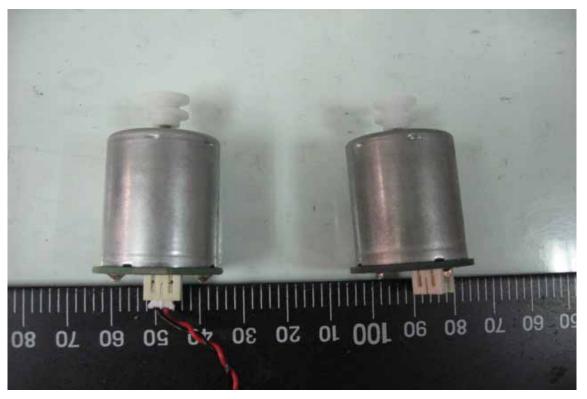


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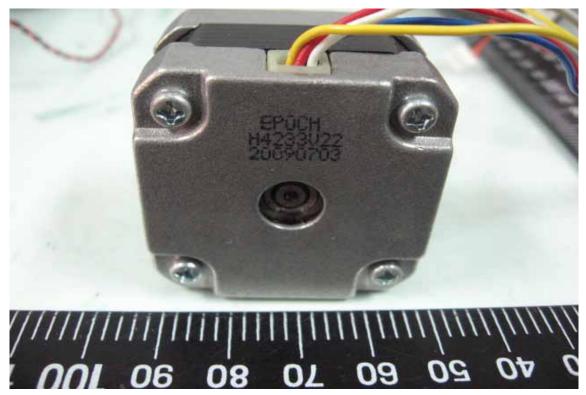
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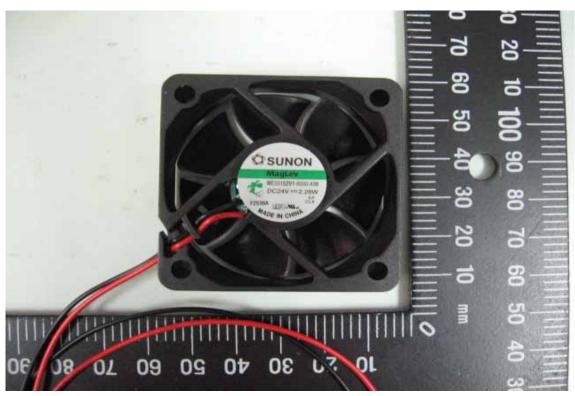


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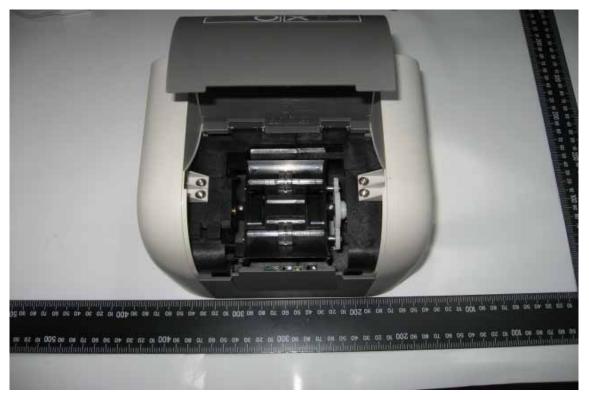


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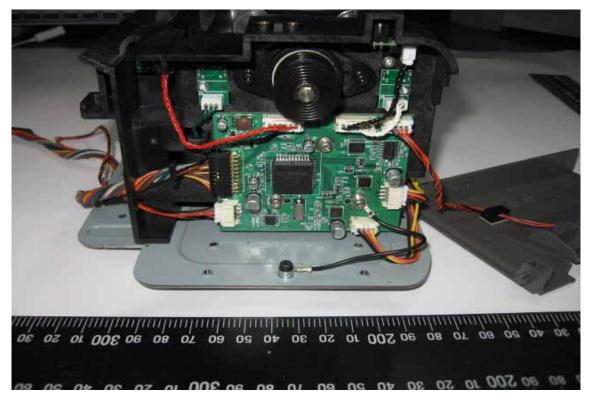


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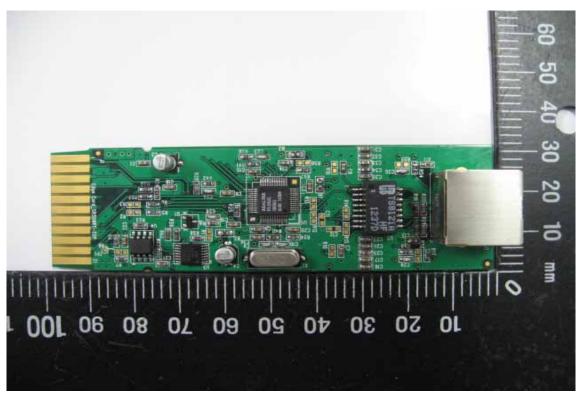


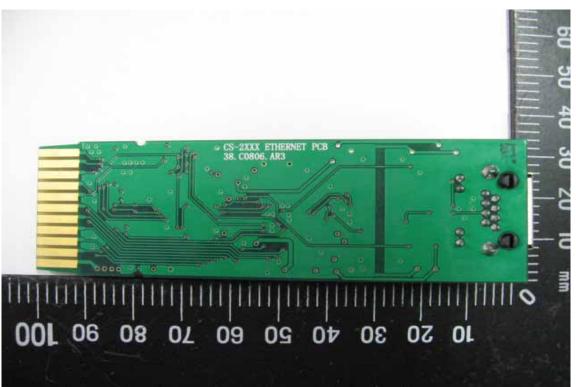


Sheet 16 of 28 Sheets

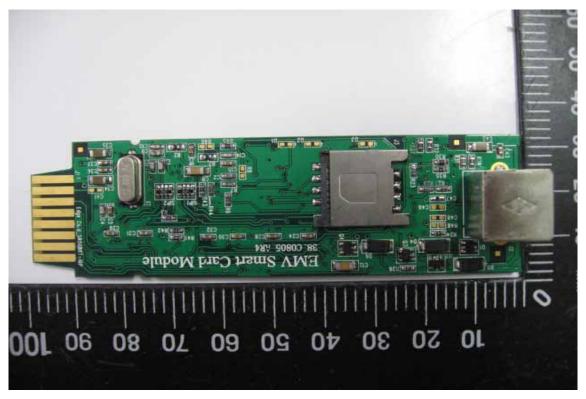
### **CONSTRUCTED PHOTOS of EUT**

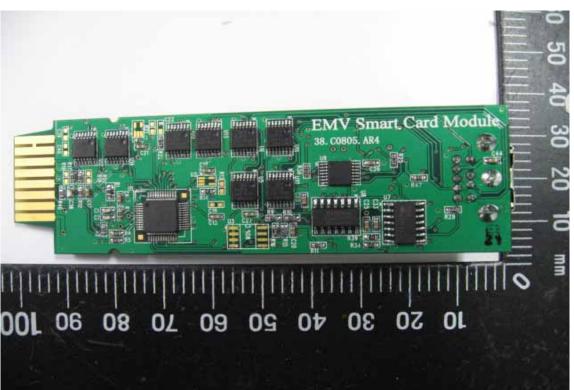
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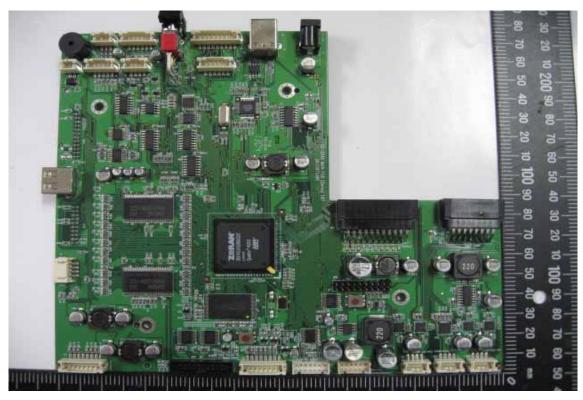


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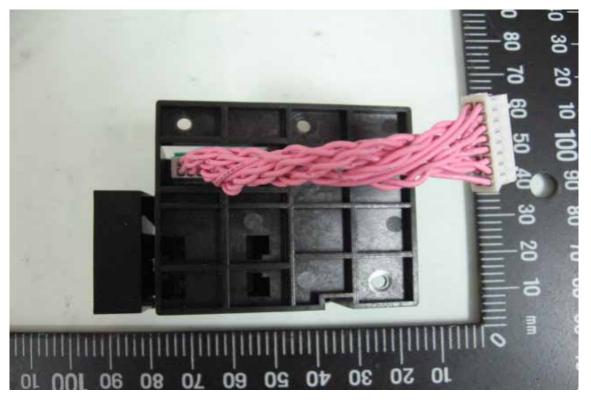


37.



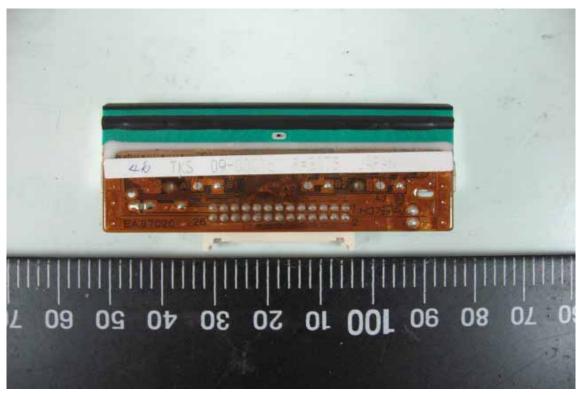




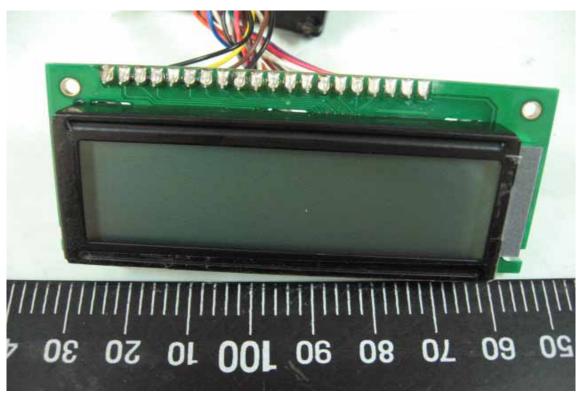


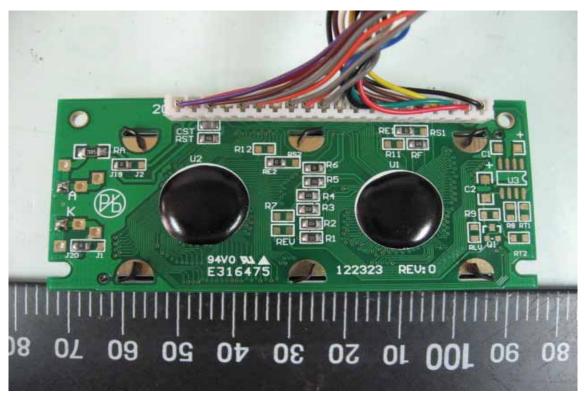
41.

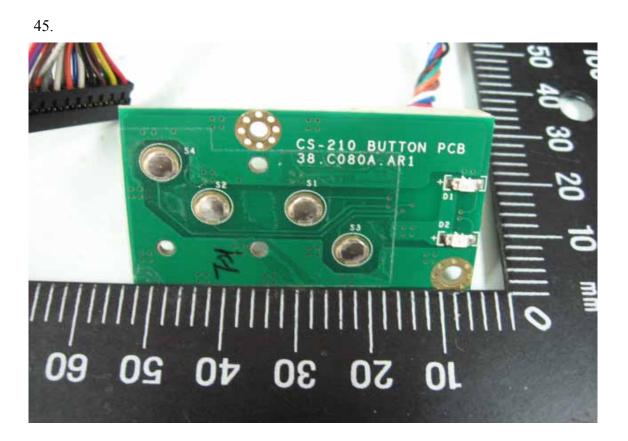


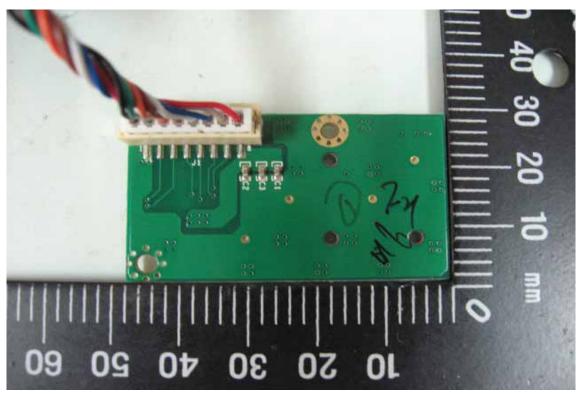


43.



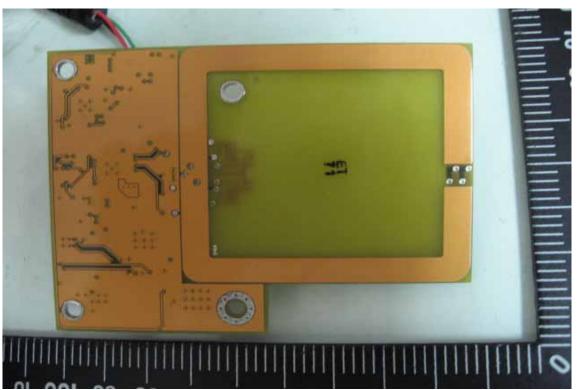






47.

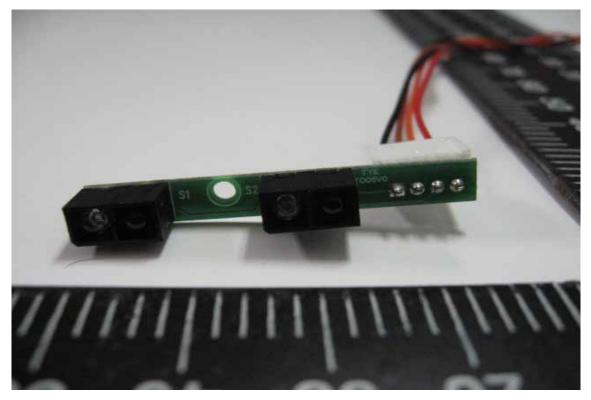


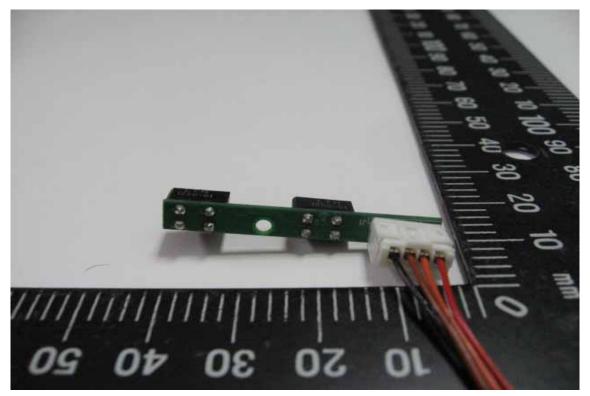






51.





#### (B)Adapter

1.









